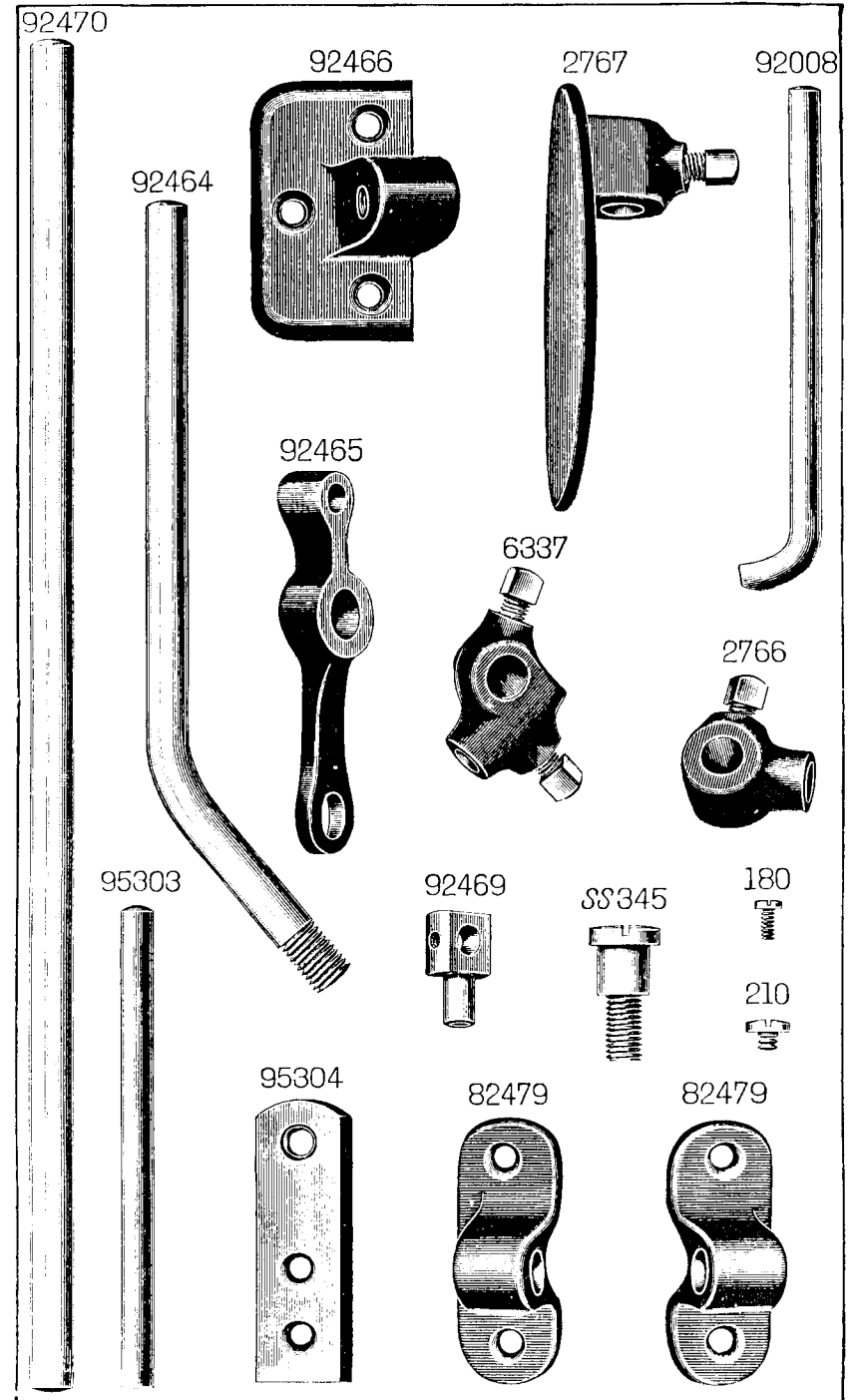


SINGER

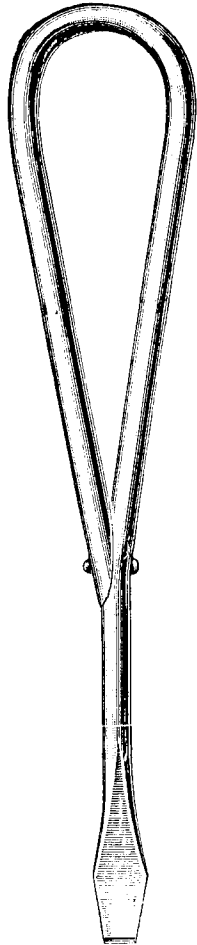
46K45

ILLUSTRATED
LIST OF PARTS
FOR
No. 46K45 Machine

THE SINGER MANUFACTURING COMPANY



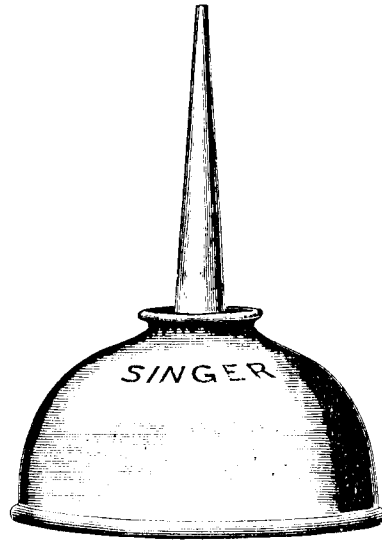
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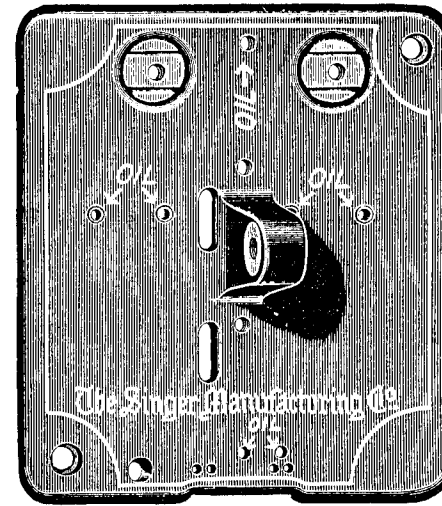
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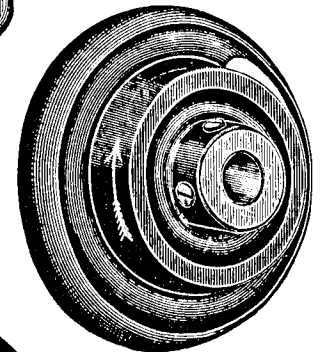
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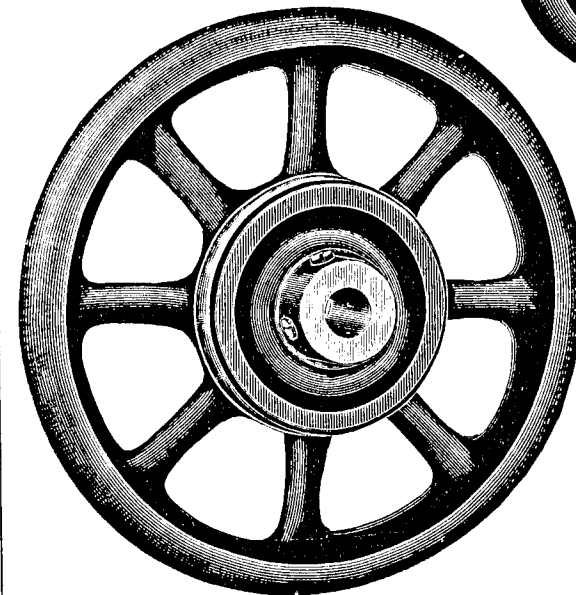
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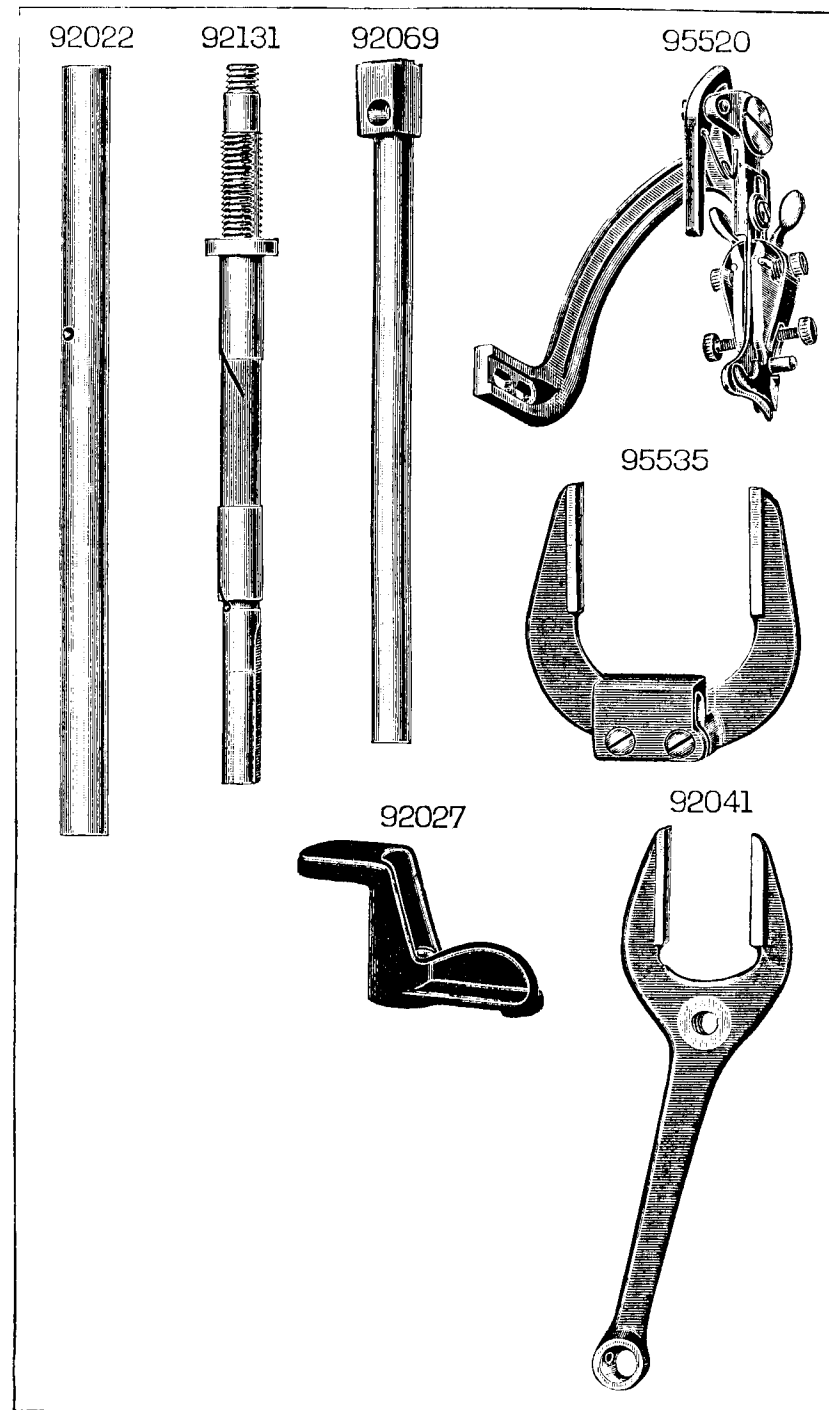
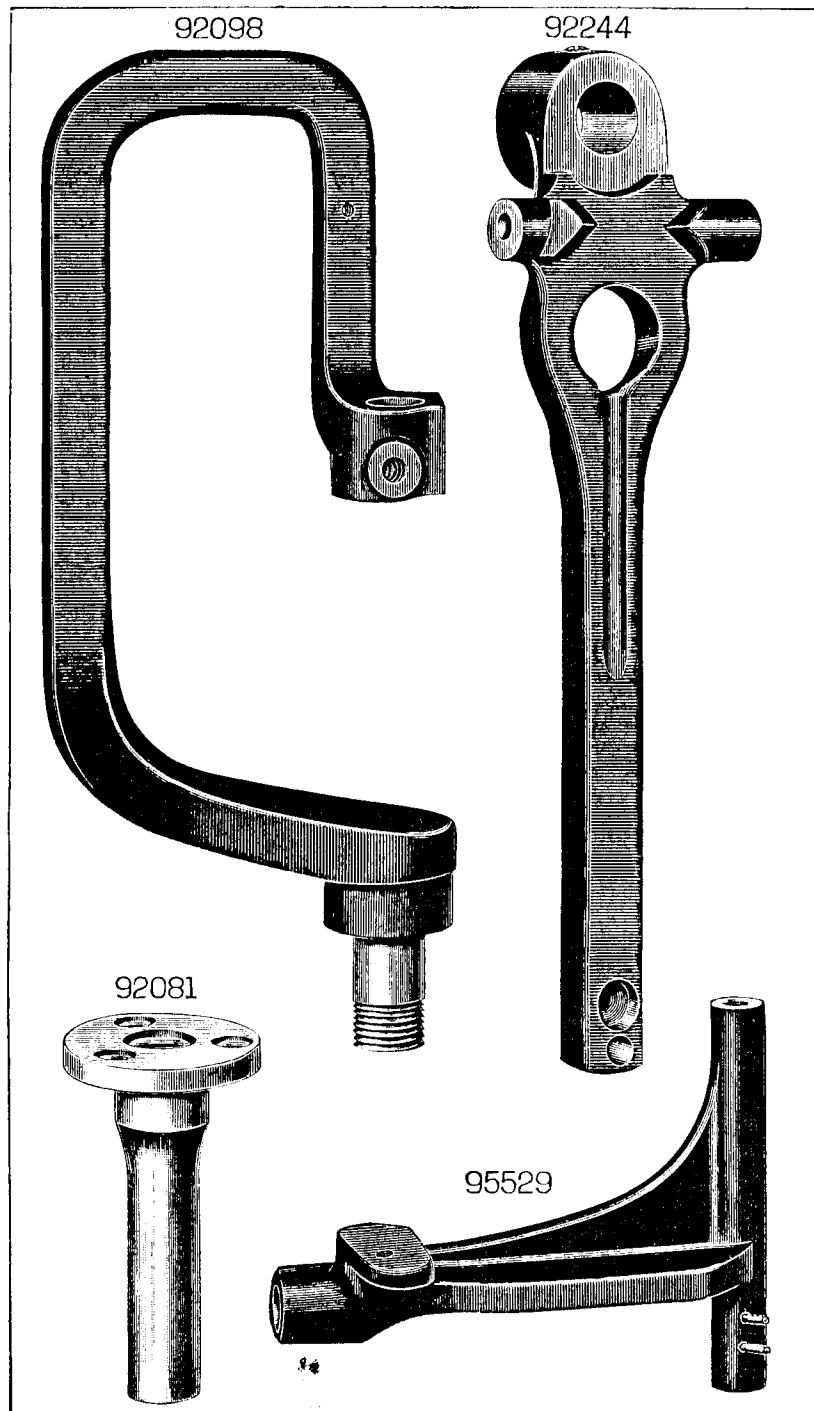


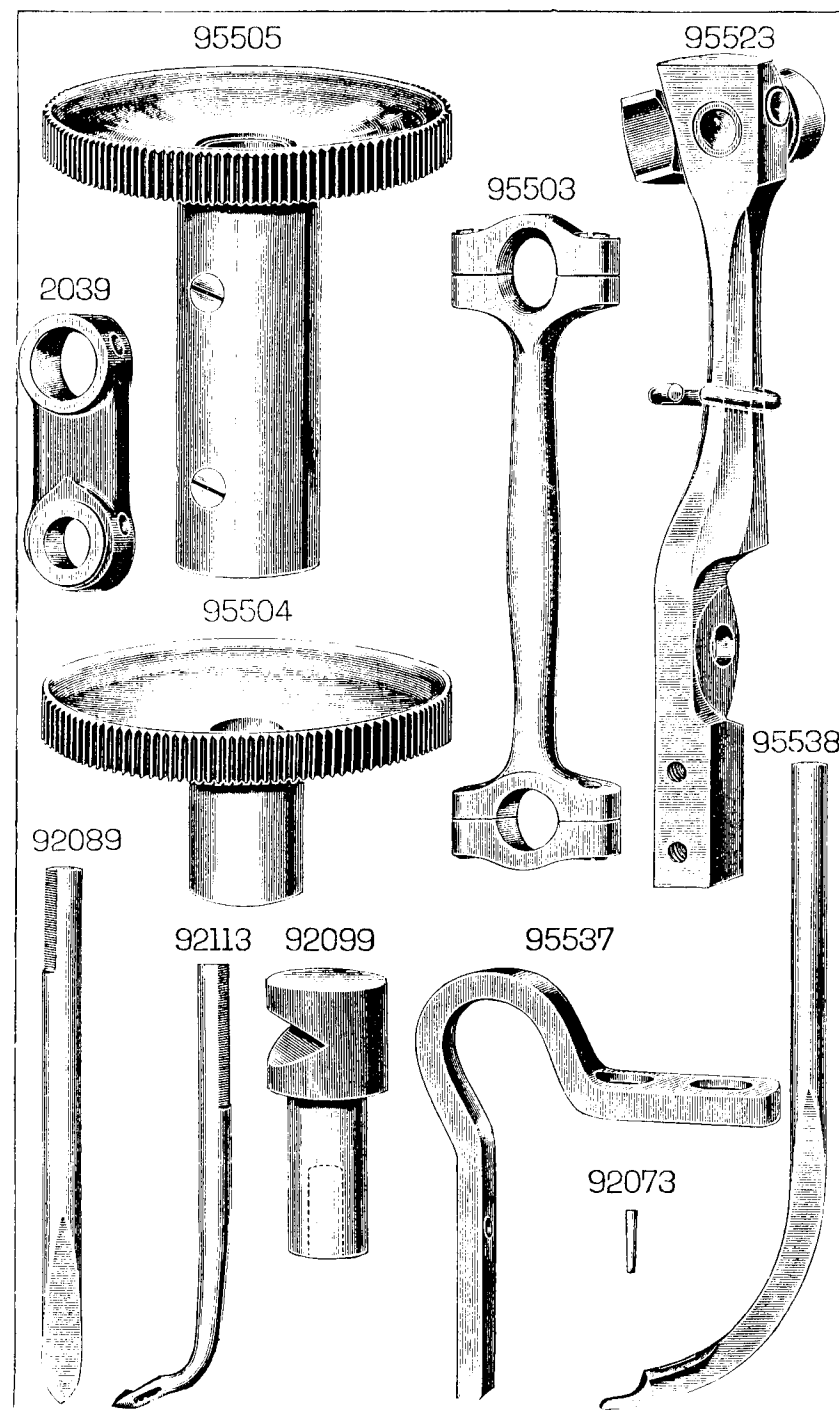
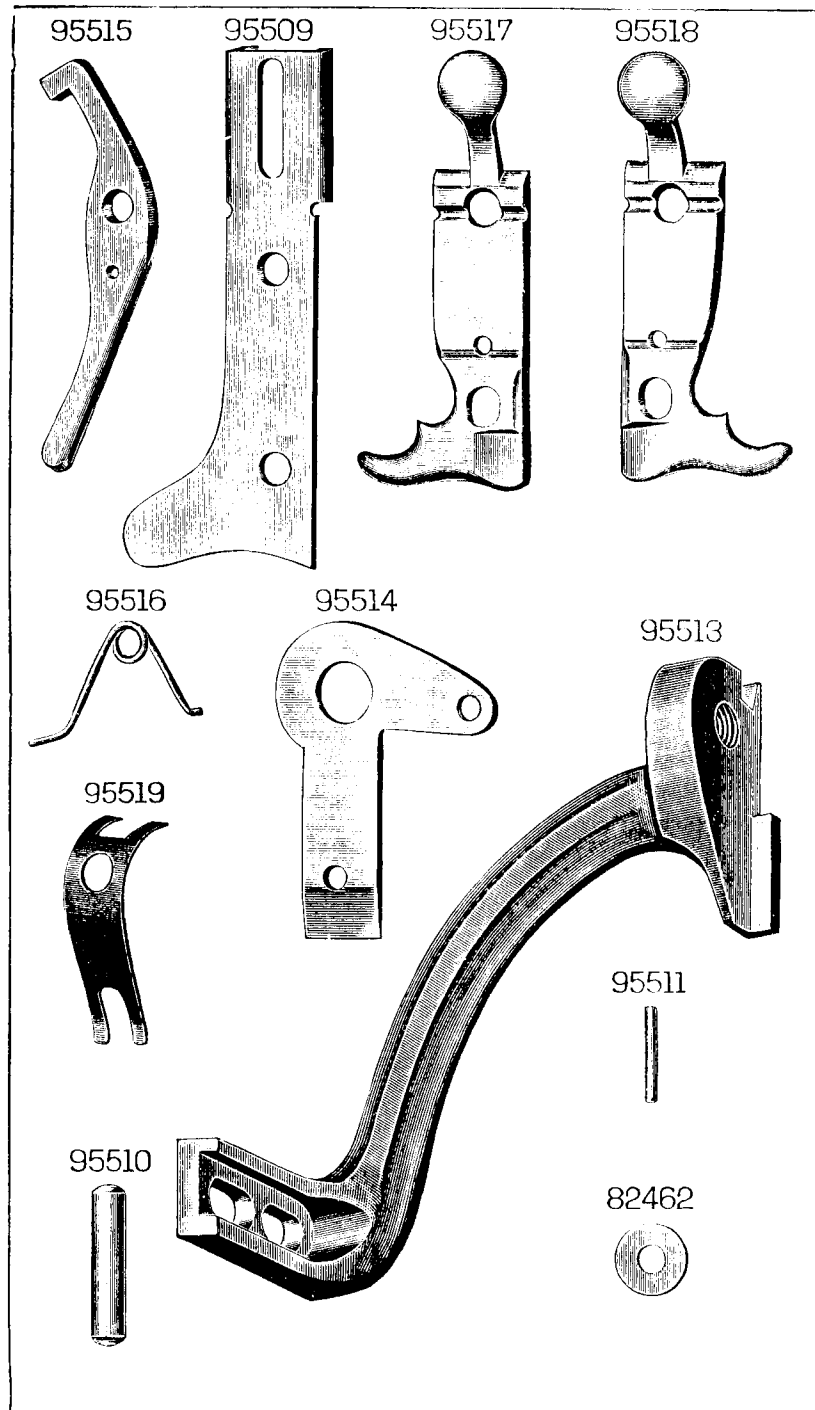
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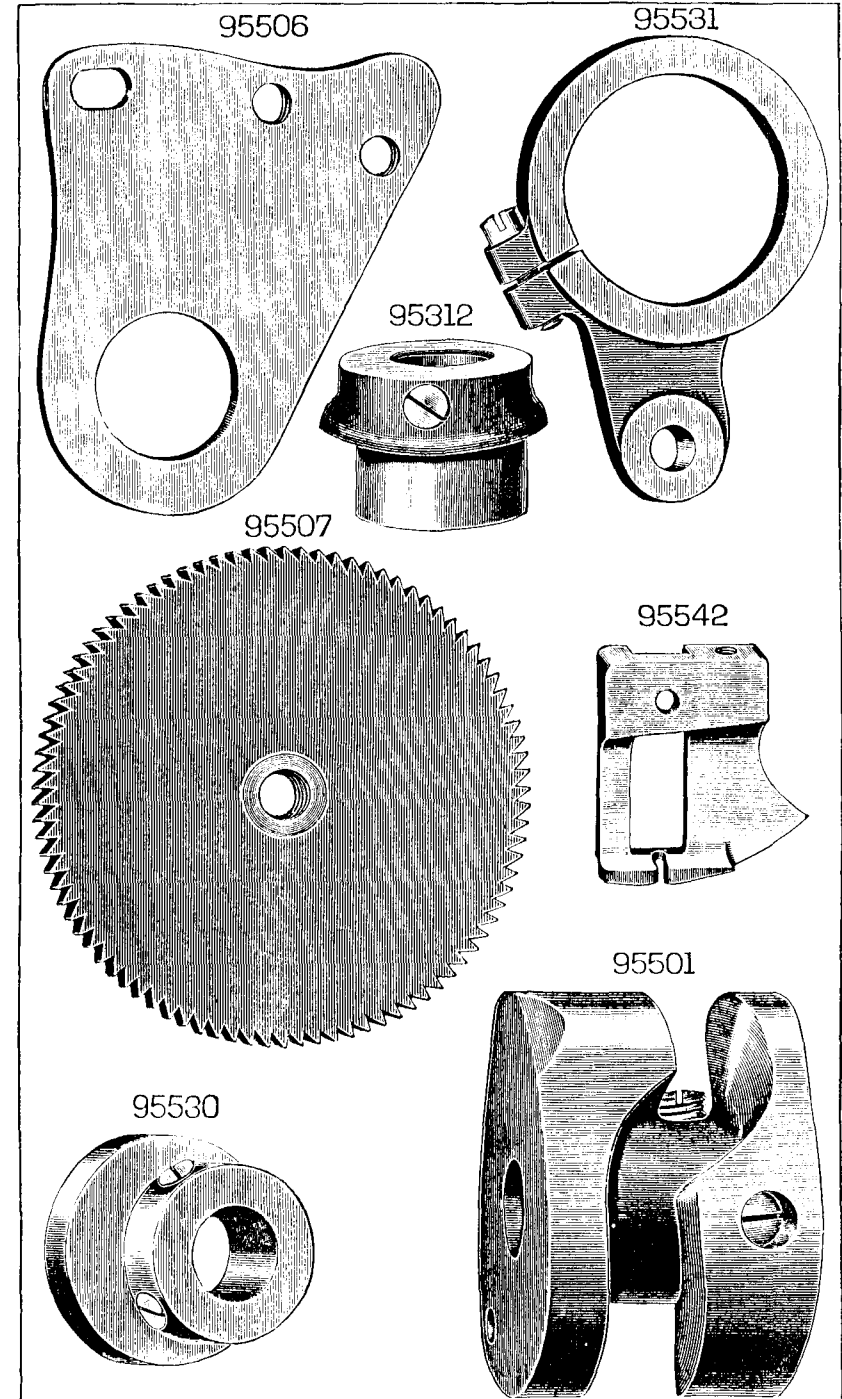
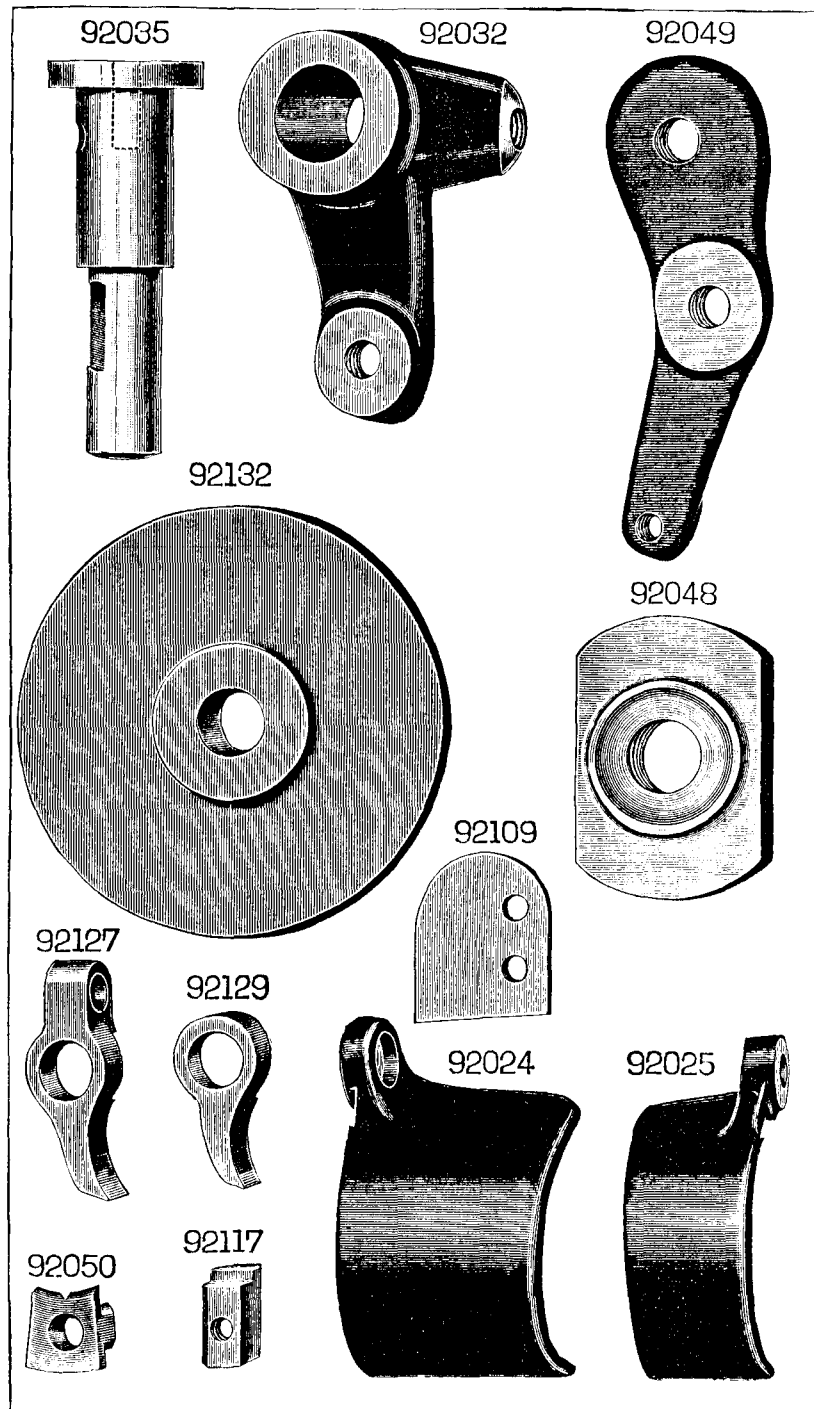


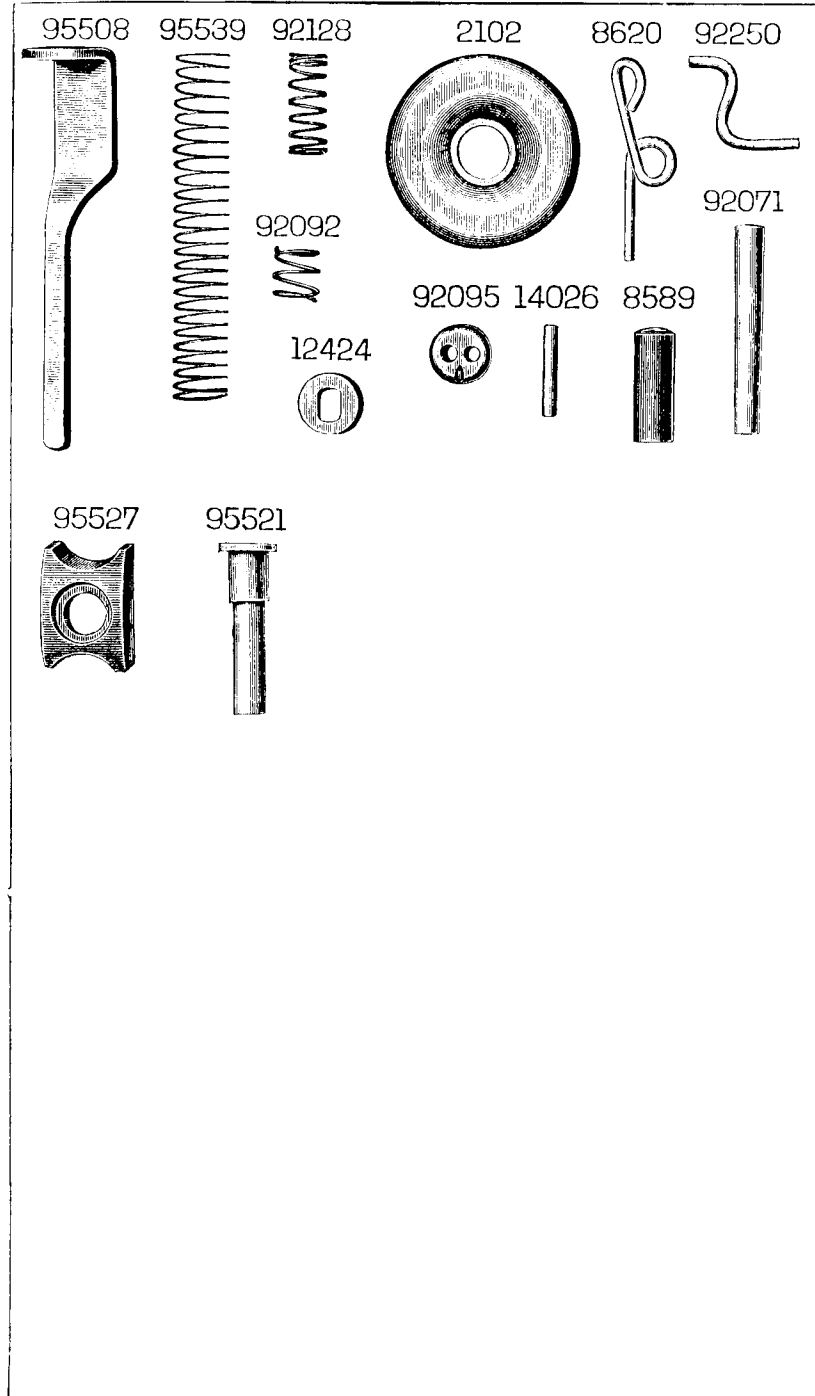
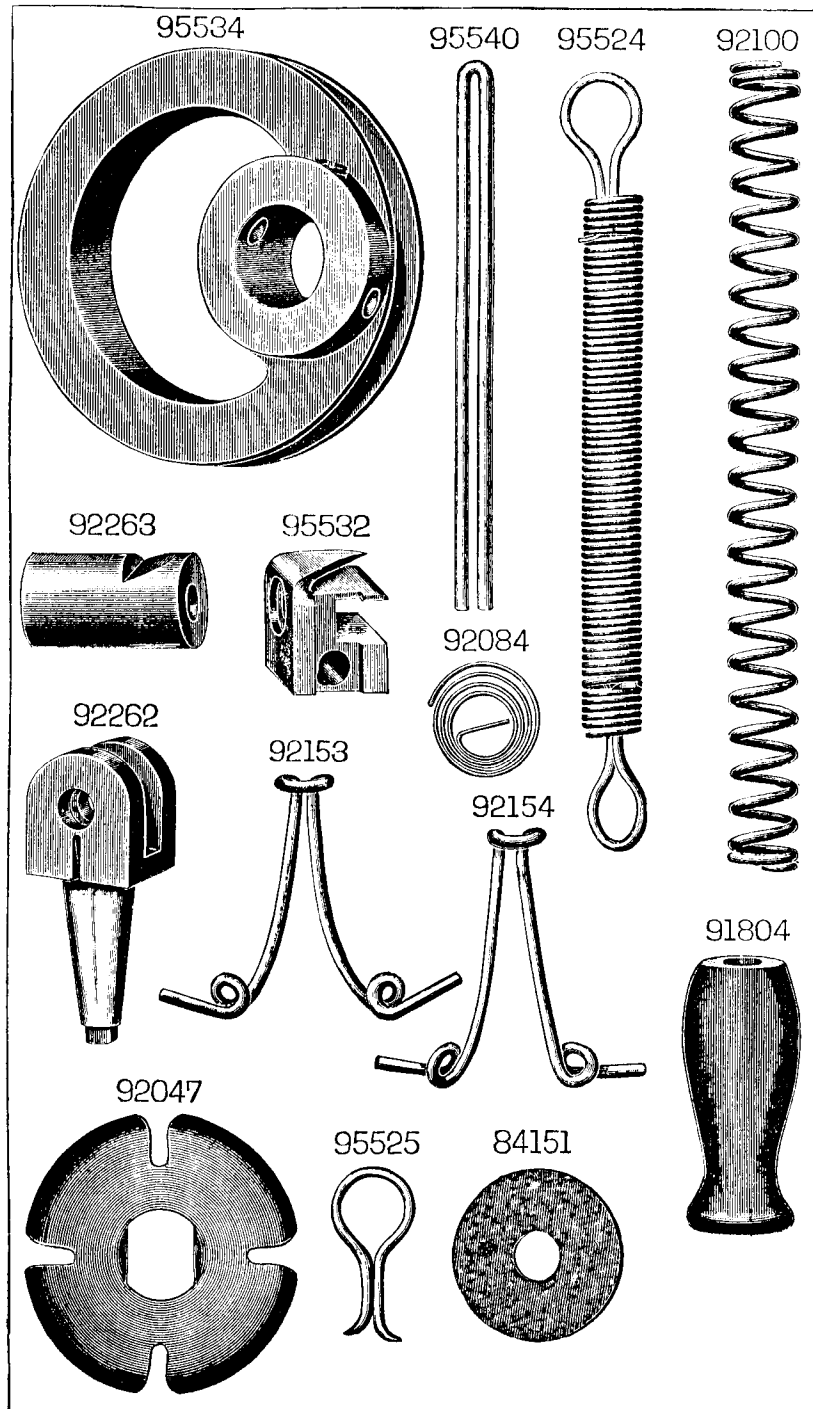
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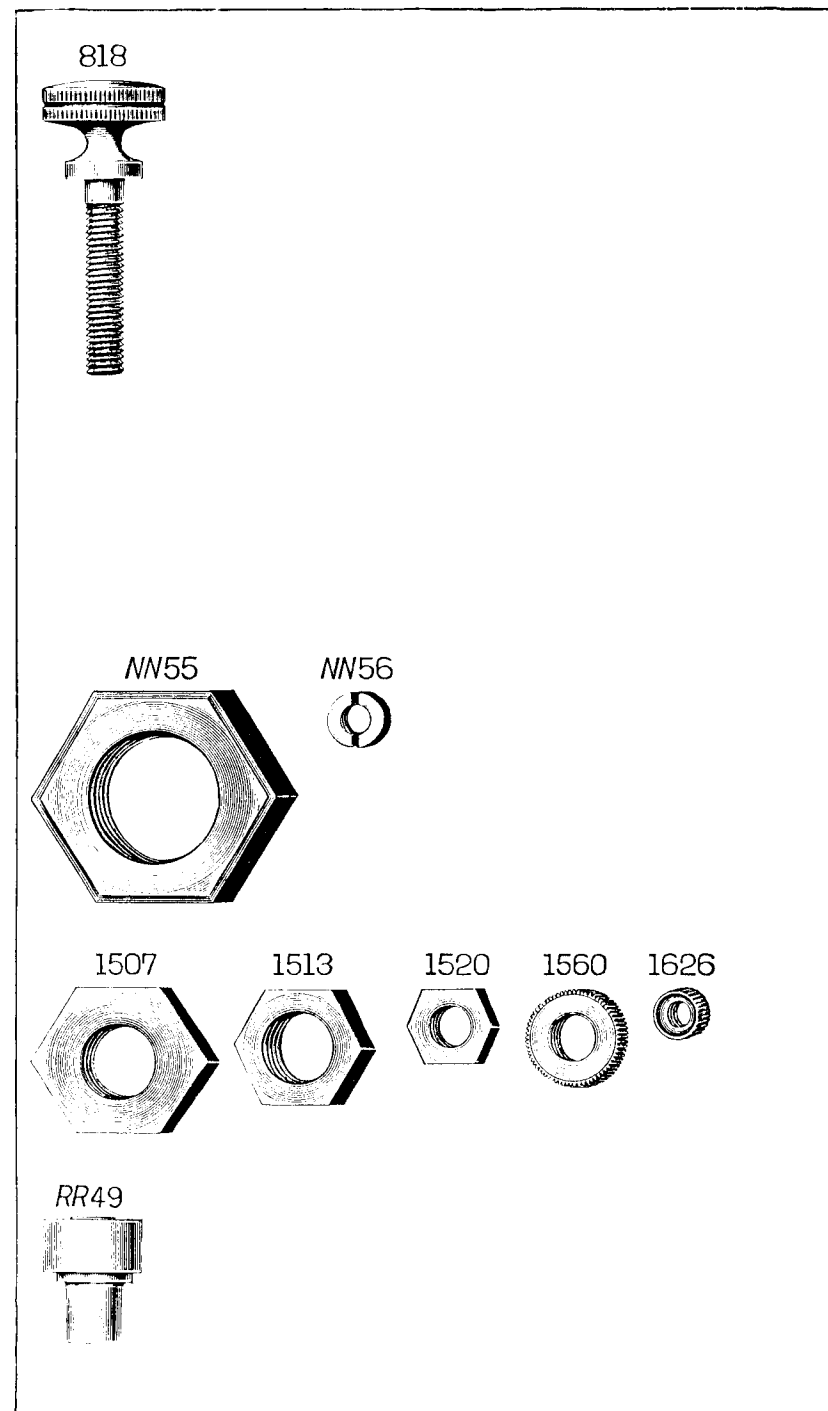
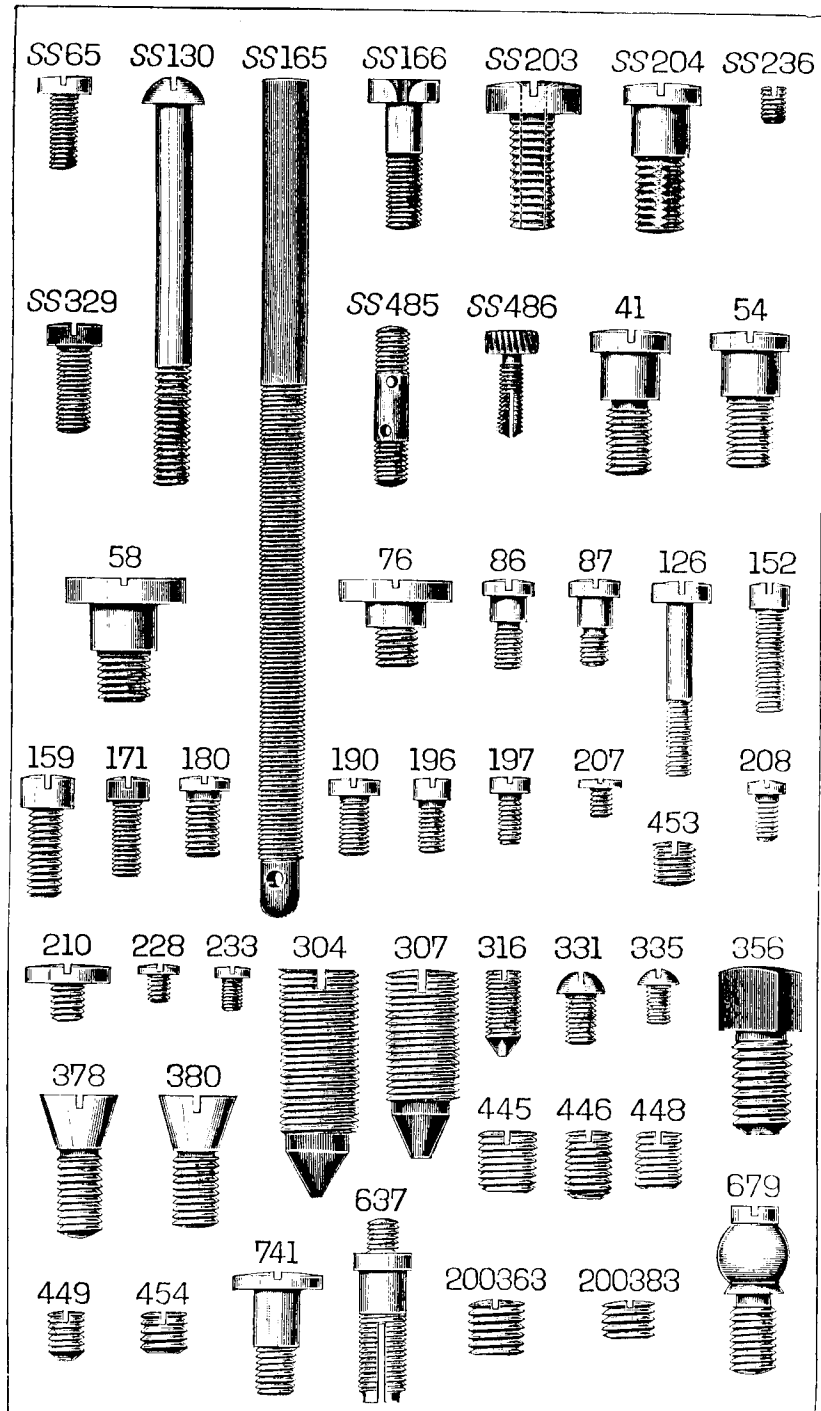


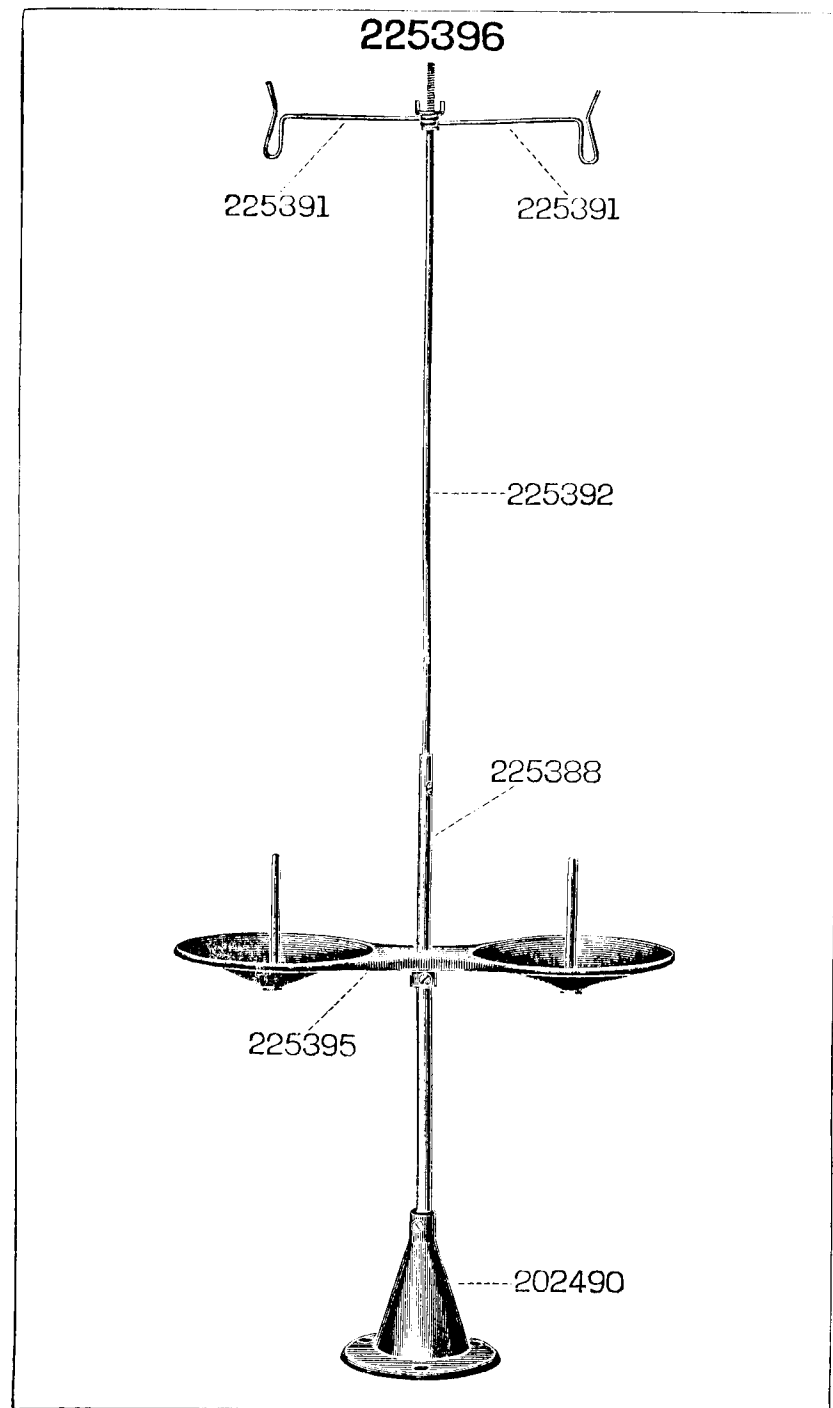
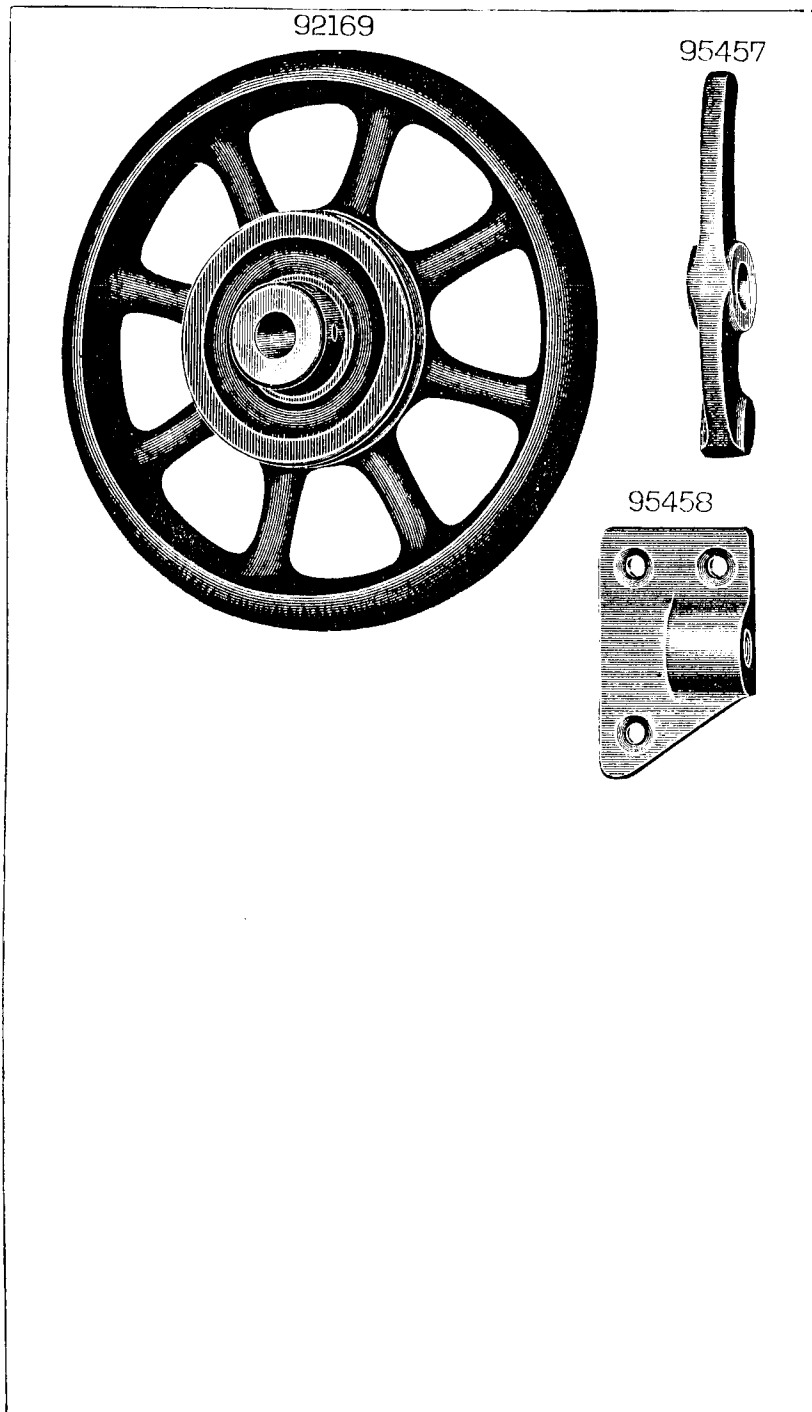












ORDERING INSTRUCTIONS

In ordering from this List, the prefix and affix letters, with the part number, **MUST BE** quoted exactly as they are shown in the first column.

A number always indicates the same part, in whatever List it may appear, or for whatever machine.

The prefix *SS* indicates Screws made only at Singer.

" " *NN* " Nuts made only at Singer.

" " *RR* " Rollers and Studs made only at Singer.

The affix Letters (where shown) indicate the style of finish, as follows :

A. Hardened, Polished and Plated.

B. Polished and Plated.

C. Hardened only.

D. Polished only.

E. Soft, not Polished.

F. Hardened and Polished.

H. Blued.

J. Plated only.

K. Hardened and Plated.

L. Brass or Gilt.

M. Oxidised.

P. Japanned.

R. Merlized.

T. Copper Plated.

In this series :

1 to 1500 and 50001 to 51500 are Screw Numbers.

1501 " 1800 are Nut Numbers.

1801 " 2000 " Roller "

2001 " 50000 are numbers of machine parts, etc.

50001 " 100000 are numbers of machine parts, etc.
made only at Singer.

Parts marked with an asterisk () are furnished
only when the repairs are made at Factory.*

For Seaming Hosiery with Selvedge Edge. For Foot Power only, for Home Manufacture. Machine Feeds from Left to Right.

From the library of: Superior Sewing Machine & Supply LLC

No.	Plate								
*92034	---	Feed Bell Crank Connecting Rod Cap (for Pawl Plate Universal Joint Screw)							
196f	1453	"	"	"	"	"	"	Binding Screw	...
92035	1449	"	"	"	Fulcrum Stud	...	...	...	...
448c	1453	"	"	"	"	"	"	Set Screw	...
679c	1453	"	"	"	Universal Joint Screw	...	...	...	...
92098	1445	Feed Bracket (front)							
NN55e	1454	"	"	"	Nut	...	...	...	...
92099	1448	"	"	"	Stud	...	...	...	...
210b	1453	"	"	"	End Position Screw	...	...	...	...
316c	1453	"	"	"	Raising Set Screw	...	...	...	...
445c	1453	"	"	"	Set Screw	...	...	...	...
8620	1452	"	"	"	Thread Eyelet	...	...	...	...
331d	1453	"	"	"	"	"	"	Screw	...
95312	1450	"	"	"	Cam with 448c	...	...	...	...
448c	1453	"	"	"	Set Screw	...	...	...	...
2039	1448	"	"	"	Connecting Link	...	...	...	...
380c	1453	"	"	"	"	"	"	Hinge Screw (2)	...
1520r	1454	"	"	"	"	"	"	Nut (2)	...
95504	1448	Feeding Disc (front)							
95505	1448	"	"	"	(back) with two 451c	...	...	...	...
454c	1453	"	"	"	Set Screw	...	...	...	...
92041	1446	Feed Forked Connection							
378c	1453	"	"	"	"	"	"	Hinge Screw	...
1520r	1454	"	"	"	"	"	"	Nut	...
92127	1449	Feed Ratchet Pawl (front)							
41c	1453	"	"	"	(")	"	"	Hinge Screw	...
1520r	1454	"	"	"	(")	"	"	Nut	...
92128	1452	"	"	"	(")	"	"	Spring	...
92129	1449	"	"	"	(back)	...	...	...	...
208c	1453	"	"	"	(")	"	"	Adjusting Screw	...
SS204c	1453	"	"	"	(")	"	"	Hinge Screw	...
1520r	1454	"	"	"	(")	"	"	Nut	...
95506	1450	"	"	"	Plate	...	...	...	...
679c	1453	"	"	"	"	"	"	Universal Joint Screw	...
1520r	1454	"	"	"	"	"	"	Nut	...
92131	1446	"	"	"	Shaft (upright)	...	...	...	...
SS203b	1453	"	"	"	(")	"	"	Screw	...
92132	1449	"	"	"	Flange	...	...	...	...
95507	1450	"	"	"	Wheel (90 teeth)	...	...	...	...
92047	1451	"	"	"	Spring Disc	...	...	...	...
92048	1449	"	"	"	"	"	"	Collar	...
1507e	1454	"	"	"	"	"	"	Adjusting Nut	...

No.	Plate								
92049	1449	Feed Regulator							
58d	1453	"	"	"	Hinge Screw	...	...	...	...
92050	1449	"	"	"	Stitch Indicator	...	...	...	...
92139	1449	"	"	"	Stop Plate	...	...	...	...
335d	1453	"	"	"	"	"	"	Screw (2)	...
818d	1454	"	"	"	Thumb Screw	...	...	...	...
95509	1447	Guide Adjusting Separator Blade							
95510	1447	"	"	"	"	"	"	Guide Pin	...
SS485d	1453	"	"	"	"	"	"	Screw	...
1626f	1454	"	"	"	"	"	"	Nut	...
95511	1447	"	"	"	"	"	"	Pin	...
95512	---	"	"	"	"	"	"	complete, Nos. SS485d, 95509, 95510, two each 1626f and 95511	...
159f	1453	"	"	"	Binding Screw (2)	...	...	...	...
95513	1447	"	"	"	Bracket	...	...	...	...
95514	1447	"	"	"	Extension	...	...	...	...
207f	1453	"	"	"	"	"	"	Screw	...
82462	1447	"	"	"	"	"	"	Washer	...
95515	1447	"	"	"	Lever	...	...	...	...
87d	1453	"	"	"	"	"	"	Screw	...
95516	1447	"	"	"	"	"	"	Spring	...
76d	1453	"	"	"	"	"	"	Screw	...
95517	1447	"	"	"	Leg (front)	...	...	...	...
95518	1447	"	"	"	(back)	...	...	...	...
SS486f	1453	"	"	"	Adjusting Screw	...	...	...	...
95519	1447	"	"	"	"	"	"	Spring	...
95520	1446	Guide (adjustable), complete, Nos. 76d, 87d, 207f, 82462, 95512 to 95518, two each SS486f and 95519							

NOTE:—Guide No. 95520 is only supplied with this machine when specified on order and at an extra charge.

*92053	---	Head (of Machine)							
92113	1448	Looper with 92057							
197f	1453	"	"	"	Binding Screw (2)	...	...	...	...
92057	---	"	"	"	Position Pin	...	...	...	...
*95522	---	Looper Holder							
95523	1448	"	"	"	95522 with RR49, 95521, 95526 and 95527	...	...	...	...
95527	1452	"	"	"	Cam Block	...	...	...	...
95521	1452	"	"	"	"	"	"	Stud	...
RR49	1454	"	"	"	Roller and Stud	...	...	...	...
95524	1451	"	"	"	Spring (2)	...	...	...	...
95525	1451	"	"	"	"	"	"	Eyelet (4)	...
95526	---	"	"	"	"	"	"	Hook	...

No.	Plate								
95528	---	Looper Holder , complete, Nos. 8589, 92264 and 95523							
95529	1445	Looper Rock Shaft with two 92255							
95530	1450	"	"	"	Eccentric with two 453e	...	...	...	...
453c	1453	"	"	"	"	Set Screw	...	...	...
95531	1450	"	"	"	"	Strap with 152f and 741d	...	...	...
152f	1453	"	"	"	"	Adjusting Screw	...	...	...
741d	1453	"	"	"	"	Hinge Screw	...	...	...
92263	1451	"	"	"	Fulcrum Bush	...	...	...	...
92262	1451	"	"	"	"	Joint	...	...	...
8589	1452	"	"	"	"	"	Pin	...	...
233d	1453	"	"	"	"	"	Screw	...	...
12424	1452	"	"	"	"	"	Washer	...	...
92264	---	"	"	"	"	"	complete, Nos. 233d, 12424, 92262 and 92263	...	...
304c	1453	"	"	"	"	Screw Centre (2)	...	...	...
1513j	1454	"	"	"	"	"	Nut (2)	...	...
92255	---	"	"	"	"	Spring Hook	...	...	...
92069	1446	Needle Bar with 92073							
95532	1451	"	"	"	Clamp	...	...	...	...
126d	1453	"	"	"	"	Binding Screw	...	...	...
92117	1449	"	"	"	"	Gib	...	...	...
SS65d	1453	"	"	"	"	Binding Screw	...	...	...
95533	---	"	"	"	"	complete, Nos. SS65d, 92117 and 95532	...	...	...
95534	1451	"	"	"	"	Eccentric with 449c	...	...	...
92071	1452	"	"	"	"	Dowel Pin	...	...	...
95535	1446	"	"	"	"	Fork with two SS329c	...	...	...
SS329c	1453	"	"	"	"	Clamping Screw	...	...	...
449c	1453	"	"	"	"	Set Screw	...	...	...
SS166a	1453	"	"	"	"	Thread Nipper Screw Stud	...	...	...
NN56c	1454	"	"	"	"	"	Lock Nut	...	...
92092	1452	"	"	"	"	Spring	...	...	...
95536	---	Needle Bar , complete, Nos. 126d, SS166a, 92069, 92092, 95533 and two NN56c							
95537	1418	Needle Guide							
180b	1453	"	"	"	"	Binding Screw (2)	...	...	...
95542	1450	"	"	"	"	Work Guide	...	...	...
208c	1453	"	"	"	"	"	Screw	...	...
95508	1452	"	"	"	"	"	Height Guide	...	...
228d	1453	"	"	"	"	"	Binding Screw	...	...
92081	1445	Socket							
54d	1453	"	"	"	"	Binding Screw (3)	...	...	...

No.	Plate								
2102	1452	Tension Disc							
637f	1453	"	"	"	"	Screw Stud	...	...	...
1560d	1454	"	"	"	"	Thumb Nut	...	...	...
92084	1451	"	"	"	"	Spring	...	...	...
92250	1452	Thread Eyelet (fastened to Head of Machine)							
92153	1451	"	"	"	"	Guide (front)	...	...	...
92154	1451	"	"	"	"	(back)	...	...	...
190d	1453	"	"	"	"	Screw	...	...	...
92073	1448	"	"	"	"	Nipper Guide Pin	...	...	...
92089	1448	"	"	"	"	Spindle	...	...	...
171c	1453	"	"	"	"	Set Screw	...	...	...
95539	1452	"	"	"	"	Take-up Spring	...	...	...
92095	1452	"	"	"	"	Button	...	...	...
95540	1451	"	"	"	"	Staple Wire	...	...	...
SS236c	1453	"	"	"	"	Binding Screw	...	...	...
95541	---	"	"	"	"	complete, Nos. 92095, 95539 and 95540	...	...	...
91893	---	Drip Pan							
		"	"	"	"	Screw (Wood) $\frac{1}{2}$ " No. 5 (4)	...	...	...

ACCESSORIES

No.	Plate	
92027	1446	Machine Button ...
84151	1451	" " Screw (Wood) 1½" No. 12 R.H.B.
215-5	-	" " Washer (Leather)
36569	1355	Needles (2 each sizes 18, 19 and 21)...
25537	1355	Oiler ...
86405	1355	Screw Driver ...
		Tweezers ...

THREAD UNWINDER

For Two Spools of Thread.

No.	Plate	
225395	1621	Spool Rest with 201018c ...
225388	1621	" " Rod ...
200383c	1453	" " " Set Screw ...
201018c	-	" " " Set Screw ...
202490	1621	" Stand with 200383c ...
225391	1621	Thread Guide ...
201696j	-	" " Lock Nut ...
225392	1621	" " Rod with 208e and 225393 ...
208e	1453	" " " Screw ...
225393	-	" " " Washer ...
225396	1621	Thread Unwinder, complete, Nos. 201696j, 202490, 225388, 225392, 225395, two 225391 and three Wood Screws 1" No. 13.

KNEE LIFTER

No.	Plate	
2767	1023	Knee Plate with 356c ...
356c	1453	" " Set Screw ...
92464	1023	" " Arm ...
2766	1023	" " " Bracket with 356c ...
356c	1453	" " " Set Screw ...
92465	1023	Lifting Lever ...
SS345c	1023	" " Hinge Screw ...
92466	1023	" " Bracket ...
92008	1023	" " " Screw (Wood) 1" No. 10 ...
92009	-	" " Connecting Rod ...
6337	1023	" " " " 92008 with 6337 ...
356c	1453	" " " Bracket with two 356c ...
95302	-	" " " Set Screw ...
95303	1023	" " 92465 with 180d, 210d, SS345c, 92466, 92469 and 95303 ...
95304	1023	" " Releasing Pin ...
-	-	" " " " Guide Plate ...
180d	1453	" " " " " Screw (Wood) 1" No. 10 ...
92469	1023	" " " " Set Screw ...
210d	1453	" " Stud ...
92470	1023	" " " Position Screw ...
92471	-	Rock Shaft ...
82479	1023	" " 92470 with 2766, 2767, 92009 and 92464 ...
-	-	" " Bracket ...
-	-	" " " Screw (Wood) 1" No. 10 ...
95305	-	Knee Lifter, complete, Nos. 92471, 95302, 95304, two 82479 and nine Wood Screws 1" No. 10 ...

KNEE LIFTER

for machine WITHOUT Iron Base when used on Stand and Table only.

No.	Plate							
2767	1023	Knee Plate with 356c	...	...	...	...	...	...
92464	1023	" " Arm	...	...	...	...	...	...
2766	1023	" " " Bracket with 356c	...	...	...	...	...	...
356c	1453	" " " Set Screw	...	...	...	...	...	...
356c	1453	" " Set Screw	...	...	...	...	...	...
95457	1616	Lifting Lever	...	...	...	...	...	...
SS345e	1023	" " Hinge Screw	...	...	...	...	...	...
95458	1616	" " Bracket	...	...	...	...	...	...
---	---	" " Screw (Wood) 1" No. 10	...	...	...	...	...	...
92008	1023	" " Connecting Rod	...	...	...	...	...	...
92009	---	" " " " 92008 with 6337	...	...	...	...	...	...
6337	1023	" " " " Bracket with two 356c	...	...	...	...	...	...
356c	1453	" " " " Set Screw	...	...	...	...	...	...
95459	---	" " 95457 with SS345e and 95458	...	...	...	...	...	...
92470	1023	Rock Shaft	...	...	...	...	...	...
92471	---	" " 92470 with 2766, 2767, 92009 and 92464	...	...	...	...	...	...
82479	1023	" " Bracket	...	...	...	...	...	...
---	---	" " Screw (Wood) 1" No. 10	...	...	...	...	...	...
95499	---	Knee Lifter, complete, Nos. 92471, 95459, two 82479 and seven Wood Screws 1" No. 10	...	...	...	...	...	...